

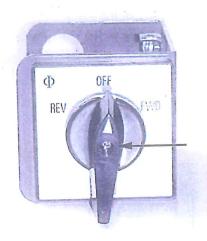
## H & W Machine Repair and Rebuilding

2119 Meyer Road, Fort Wayne, IN 46803

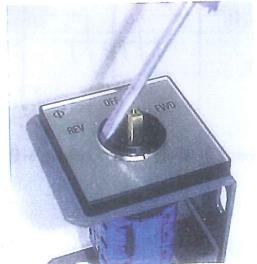
Phone: (260) 422-0020 - (800) 285-5271 - Fax: 260-423-9476 E-Mail: hwmachrep@aol.com - Web Site: www.machinerypartsdepot.com

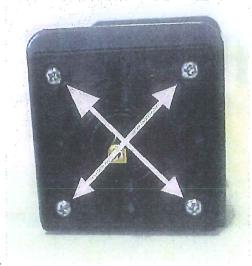
Sharp, Jet, Wilton and Powermatic Machinery - Acu-Rite and Newall DRO Systems - Servo Power Feeds Bijur and Trico Lubrication Systems - Watts Filters and Regulators - Bison Chucks and Tooling "Parts for Bridgeport Mills"

1. Remove the Philips screw in the center of the FOR / REV Switch Knob.

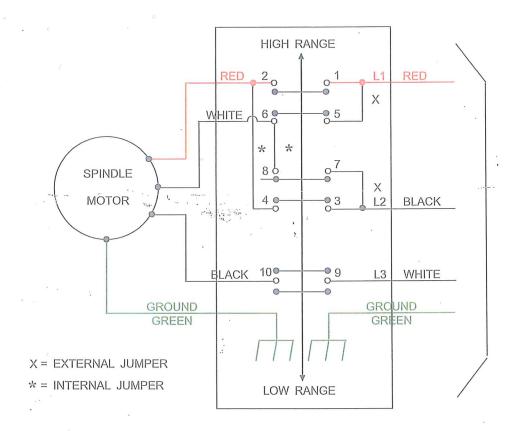


- 2. Remove the Switch Knob and the Knob Alignment Post.
- 3. Remove the Plastic Ring.
- 4. Remove the face plate by inserting the blade of a small flat screwdriver into openings at 9 o'clock and 3 o'clock and prying up.





- 5. Remove 4 Philip screws and remove the switch from the frame.
- 6. Connect your input power according to the schematic below.



If you have any questions, call (800) 285-5271 and ask for or Woody.