



H & W Machine Repair and Rebuilding

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Sharp Machinery - Acu-Rite DRO Systems - Servo Power Feeds - Bijur Lubrication Systems - Trico Lubrication Systems
Gortite Way Covers - Gromax Machinery - PTS "America's Tool Crib" - Parts for Bridgeport Mills

Mill Head Removal Post

DO NOT USE WITH MILL HEADS WEIGHING MORE THAN 250 POUNDS

Disconnect the electrical power cord at the Forward/Reverse Switch on the mill head.

Insert a 3/4" collet into the quill.

Insert the rod end of the Mill Head Removal Post into the collet and tighten the draw bar.

Slide two "T" nuts (included) into the front T-Slot on the Table. (See the picture below)

Position the Table under the Removal Post and securely attach the Removal Post using the two Socket Head Cap Screws (included).

Remove the four 3/4" nuts from the front of the mill.

Using the Y-axis screw, move the head forward until it is clear of the four "T" Bolts.

Note: It is sometimes necessary to retract the Ram several inches to clear the "T" Bolts



Part No. MHRP - \$50.00 (Price includes mounting bolts and "T" Nuts)

If it slides, glides, turns a chip or throws a spark, we service it.