

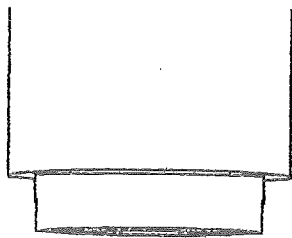
EXTENSION DRIVE DOGS/NOSE RING ASSEMBLY

ALL MACHINE PARTS, INC-60 MT. PLEASANT CIRCLE-GREENEVILLE, TN 37743 PH. 423-638-8822
FAX 423-638-8810

Extension drive dogs/nose ring assembly will allow the operator to align the tool holder on the drive dogs before engaging the power drawbar. This will allow maximum engagement of drawbar thread into tool holder.

DIRECTIONS

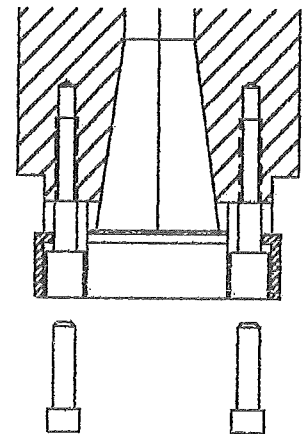
1. Remove old drive dogs from the spindle nose.
2. Place the assembly on end of spindle and fasten with the socket head cap screws.
3. If excess runout occurs, indicate nose ring and refasten screws.
If excess runout still occurs, turn assembly 180 degrees and re-indicate.
4. If the assembly does not fit properly remove from machine and do not use.
Consult ALL MACHINE PARTS, INC.



SPINDLE NOSE



EXTENSION DRIVE DOGS /
NOSE RING ASSEMBLY



5/16-18 SHCS OR
M8 X 1 X 30MM SHCS

Kit contains the following;

- 1 pc. Extension drive dogs / nose ring assembly
- 2 pcs 5/16-18 x 1 1/4 long socket head cap screws
- 2 pcs M8 x 1.0 x 30MM long socket head cap screws